

FASTCOM™ ADAPTERS

FASTCOM™: ESCC-104-ET

**High Speed Dual Channel Sync/Async
Extended Temperature Interface for PC/104 Bus
Hardware Reference Manual**



Manufactured by:
COMMTECH







COMMTECH

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REVISION NOTES

<u>REVISION</u>	<u>PAGE NUMBER</u>	<u>CHANGES MADE</u>
1.0	All	Created document
1.1	29	Changed warranty period to lifetime
1.2	All	Fixed all references to non-ET board
1.3	22	Fixed BDF error

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INTRODUCTION

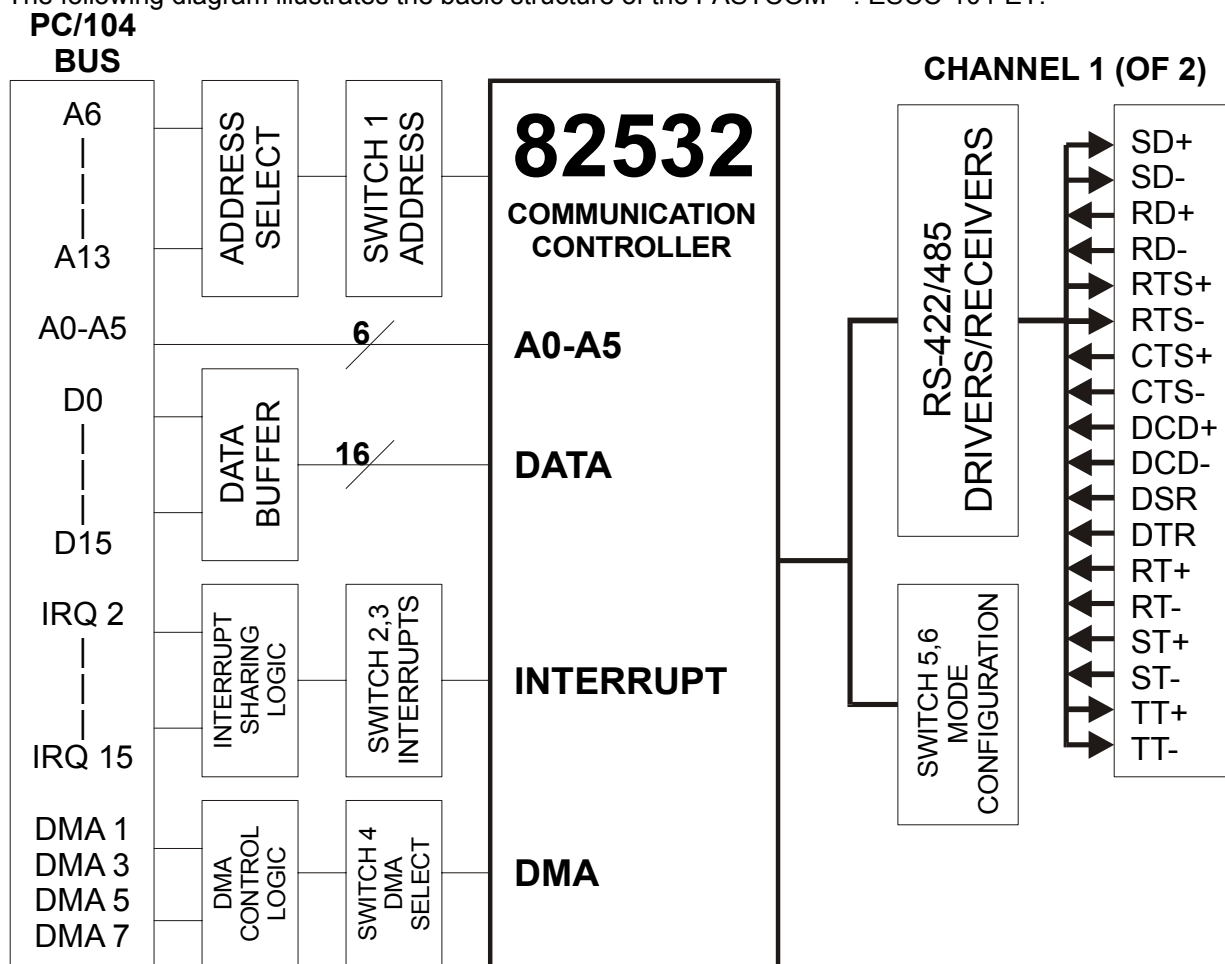
The new FASTCOM™: ESCC-104-ET is a very high-speed, dual channel, synchronous/asynchronous serial communications adapter based upon the Siemens 82532 Enhanced Serial Communication Controller (ESCC).

The FASTCOM™: ESCC-104-ET is designed to support data rates up to 10 Mbits/second (maximum data rates are affected by many factors, including computer performance, cable quality, and software overhead), and to reduce the hardware and software overhead needed for serial communications. Each sync/async channel on the FASTCOM™: ESCC-104-ET has its own DPLL encoder/decoder and programmable protocol support. In addition, a built-in 64 byte FIFO provides the FASTCOM: ESCC-PCI with a very high throughput as well as requiring less system CPU time than any other HDLC adapter. The FASTCOM™: ESCC-104-ET directly supports HDLC, X.25 LAP B, ISDN LAP D, SDLC, ASYNC, and BISYNC protocols, and features a high speed RS-422/RS-485 interface. HDLC features include choice of CRC polynomial (CRC-CCITT or CRC-32), expanded line encoding methods (FM and Manchester), and preamble transmission.

Many engineers have avoided using synchronous communication adapters because of their programming complexity. The FASTCOM™: ESCC-104-ET provides high-speed data communications to designers and engineers, while *greatly reducing development time* and system complexity.

The FASTCOM: ESCC-104-ET is also available in a PCI bus version (FASTCOM: ESCC-PCI) and an ISA bus version (FASTCOM: ESCC-ISA).

The following diagram illustrates the basic structure of the FASTCOM™: ESCC-104-ET:



SPECIFICATIONS

COMMUNICATION CONTROLLER:	SIEMENS 82532
DRIVERS/RECEIVERS:	RS-422/RS-485
CONNECTOR CONFIGURATION:	.100" X .100" Latch/Ejector Header
POWER REQUIREMENTS:	+5V @ 300mA (typical)
BUS INTERFACE:	PC/104
ENVIRONMENT:	
Storage Temperature Range:	-55 C to +125 C
Operating Temperature Range:	-40 C to +85 C
Humidity:	0 to 90% (non-condensing)

FEATURES

High speed, up to 10Mbps/s (dependent upon system capabilities)
Much easier to program and use than other HDLC adapters
Supports HDLC, SDLC, ISDN LAP D, and X.25 LAP B, ASYNC, BISYNC

Uses extended temperature components

Designed for operation in more extreme environments

Drivers: RS-422/RS-485 multi-drop

Excellent noise rejection, cable lengths up to 4000 feet

Use low cost "twisted pair" cable

RS-485 mode

Up to 32 FASTCOM™: ESCC-104-ET adapters can share the same "twisted pair"

Driver control is automatic (via the RTS line)

Serial Interface:

Internal or External Clock Source

Asynchronous, Monosync/Bisync, and HDLC/SDLC data formatting

1X (isosynchronous) or 16X oversampling for Asynchronous format

Different modes of data encoding (NRZ, NRZI, FM0, FM1, Manchester)

CRC-CCITT or CRC-32 (for HDLC/SDLC modes)

CRC-CCITT or CRC-16 (for BISYNC mode)

Modem control lines (RTS, CTS, DTR, DCD, DSR)

Collision resolution

Programmable bit inversion

Transparent RD/SD of data bytes without HDLC framing

Protocol Support (HDLC/SDLC):

Types of protocol support: Automatic, Manual, and Transparent

Handling of bit-oriented functions in all modes

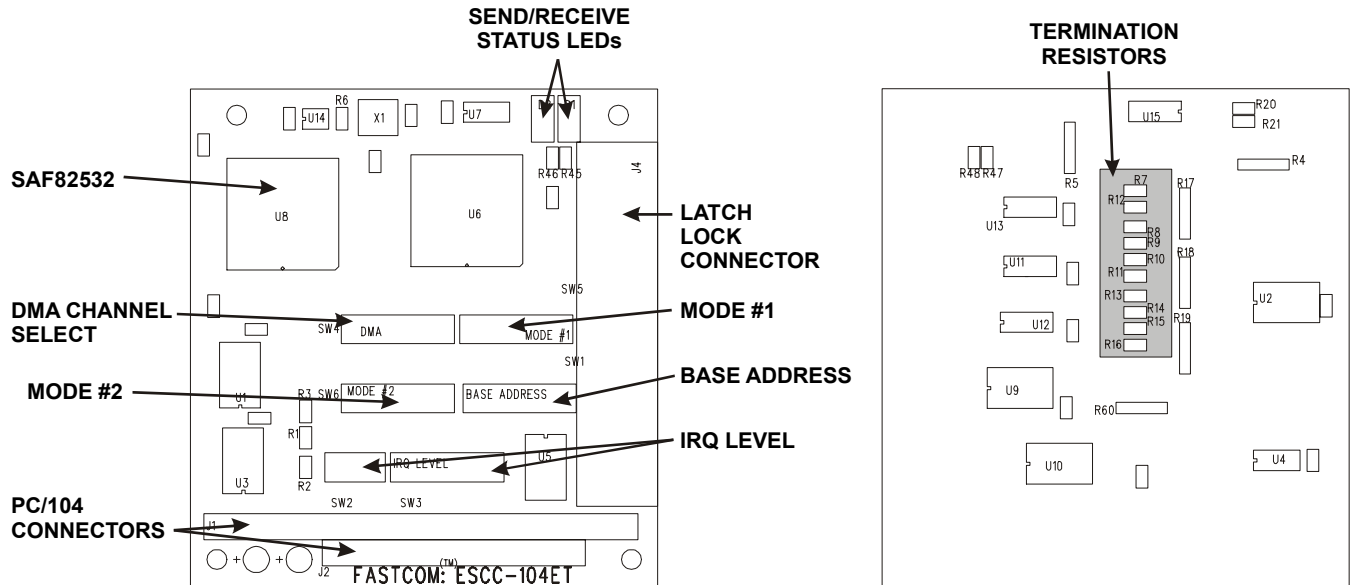
Handling of I and S frames in Auto mode

Modulo 8 and 128 operation

64 byte FIFOs per direction

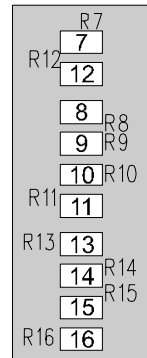
Storage of up to 17 short received frames

BOARD LAYOUT



TERMINATION REFERENCE: LED INDICATORS:

	<u>SIGNAL</u>	<u>REF</u>		
CHANNEL 1:	RT	R12	RED	TRANSMIT ACTIVE
	RD	R13	GREEN	RECEIVE ACTIVE
	CTS	R14		
	ST	R15		
	DCD	R16		
CHANNEL 2:	RT	R7	RED	TRANSMIT ACTIVE
	RD	R8	GREEN	RECEIVE ACTIVE
	CTS	R9		
	ST	R10		
	DCD	R11		



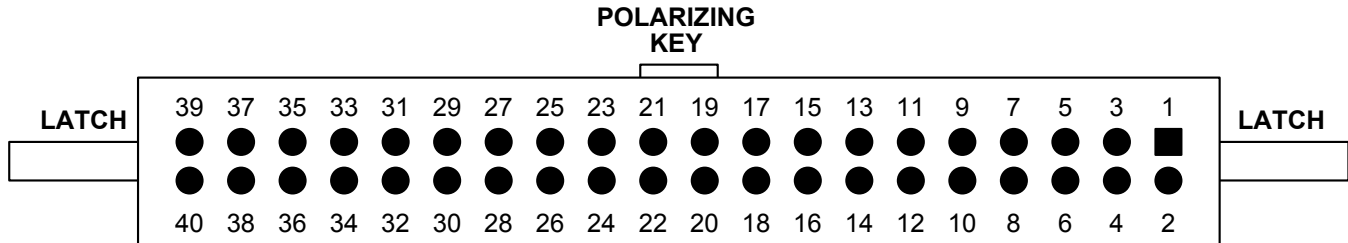
PACKING LIST:

FASTCOM: ESCC-104-ET CARD
FASTCOM CD

If an omission has been made, please call technical support for a replacement.

40-PIN LATCH-LOCK HEADER DESCRIPTION

The Fastcom: ESCC-104-ET comes with a 40-pin latch-lock header. This requires the use of a ribbon cable rather than the DB-style shielded cable normally supplied. Following is the pin-out description of the 2x20 header.



<u>PIN #</u>	<u>SIGNAL</u>	<u>PIN #</u>	<u>SIGNAL</u>
1	GND	21	1ST-
2	2RT+	22	1DCD+
3	2RT-	23	1DCD-
4	2DSR	24	2SD+
5	1RT-	25	2SD-
6	1RT+	26	2RTS+
7	1DSR	27	2RTS-
8	2RD+	28	2TT+
9	2RD-	29	2TT-
10	2CTS+	30	2DTR
11	2CTS-	31	1SD-
12	2ST+	32	1SD+
13	2ST-	33	1RTS-
14	2DCD+	34	1RTS+
15	2DCD-	35	1TT-
16	1RD+	36	1TT+
17	1RD-	37	1DTR
18	1CTS+	38	N/C
19	1CTS-	39	N/C
20	1ST+	40	GND

PIN-OUT DESCRIPTION

Signal Pin Descriptions

<u>Channel 1 Pin Number</u>	<u>Channel 2 Pin Number</u>	<u>Name</u>	<u>Pin Description</u>	<u>422 Circuit</u>
1	1	GND	Ground	AA
40	40	GND	Ground	AB
31	25	SD-	Transmit Data	BA
32	24	SD+	Transmit Data	BA
17	9	RD-	Receive Data	BB
16	8	RD+	Receive Data	BB
33	27	RTS-	Request to Send	CA
34	26	RTS+	Request to Send	CA
19	11	CTS-	Clear to Send	CB
18	10	CTS+	Clear to Send	CB
7	4	DSR	DCE Ready	CC
37	30	DTR	DTE Ready	CD

Clock Signal Pin Descriptions

<u>Channel 1 Pin Number</u>	<u>Channel 2 Pin Number</u>	<u>Name</u>	<u>Pin Description</u>	<u>422 Circuit</u>
23	15	DCD-	Data Carrier Detect	CF
22	14	DCD+	Data Carrier Detect	CF
35	29	TT-	Transmit Clock Out	DA
36	28	TT+	Transmit Clock Out	DA
5	3	RT-	Receive Clock In	DD
6	2	RT+	Receive Clock In	DD
21	13	ST-	Transmit Clock In	DB
20	12	ST+	Transmit Clock In	DB

NOTE: The DTR and DSR signals are single-ended (unbalanced)

INSTALLATION

Important: Observe Electrostatic Discharge (ESD) precautions when handling the FASTCOM™: ESCC-104-ET board.

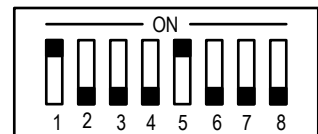
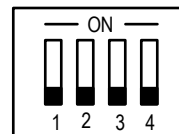
- Unpack the FASTCOM™: ESCC-104-ET. Keep the box and static bag for warranty repair returns.
- Check the switches to be sure that they are set as illustrated below (Factory Switch Settings).

FACTORY SWITCH SETTINGS

ADDRESS SELECT (SW1) - 280H



IRQ SELECT (SW2 & SW3) - 5



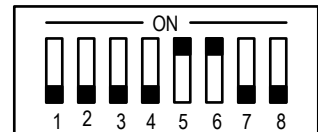
DMA SELECT (SW4) - NO DMA



MODE #1 CONFIG (SW5) - RS-422, DMA DISABLED, TXCLK IS OUTPUT



MODE #2 CONFIG (SW6) - NO LOOPBACK (485) CTS DISABLED
422 CLOCK MODE



INSTALLING THE WINDOWS NT/2000 ESCC DRIVER

The NT/2000 driver for the ESCC is the ESCCDRV.SYS file. It is a kernel mode driver. The NTINSTALL.EXE program is intended to simplify the process of adding registry information about the base address, interrupt, and DMA information about each channel.

INSTALL DRIVER: Pressing this button will copy the ESCCDRV.SYS file to your C:\winnt\system32\drivers subdirectory. It will create the following subkey in the registry:

HKEY_LOCAL_MACHINE\SYSTEM\CurrentControlSet\Services\escdrv

In that key it adds the following information:

DisplayName: REG_SZ:escdrv

ErrorControl: REG_DWORD:0x01

ImagePath: REG_EXPAND_SZ:??\C:\WINNT\System32\Drivers\escdrv.sys

Start: REG_DWORD: 0x02

Type: REG_DWORD: 0x01

- These values are actually created by the CreateService API call.

- The C:\WINNT part of the image path will (should) reflect your installed system directory (i.e., the system drive and where your Windows files are installed), and could be different depending on how you originally installed Windows.
- The Start parameter is set to automatic. This will load and run the driver every time that Windows is started. If you want to start and stop it manually, you can change the start type by using the Control Panel -> Devices -> Startup button after the driver is installed.
- The Type parameter is kernel mode.

ADD BOARD: Pressing this button will add the information to the registry about where a particular ESCC channel is located. It will create a subkey under the esccdrv\parameters such as esccdrv\parameters\ESCC0.

The dialog that appears when you press ADD BOARD needs to have the Base Address, Interrupt, and DMA information for the card you are installing. For example, if you use the factory defaults (do not change any of the switch settings), you would press the ADD BOARD button two times. The first time you would enter:

```
Base = 0x280
IRQ = 5
DMAR = 0
DMAT = 0
Channel = 0
```

The second time you would enter:

```
Base = 0x280
IRQ = 5
DMAR = 0
DMAT = 0
Channel = 1
```

This will create two subkeys esccdrv\parameters\ESCC0 and esccdrv\Parameters\ESCC1. The value that you enter for Base should match setting of the base address switch on the board. The value that you enter for IRQ should match the setting of the IRQ LEVEL switch on the board.

The value(s) that you enter for DMAR and DMAT will determine if the driver uses DMA or not. If they are both zero, then DMA is not used (interrupt only mode). If they are both nonzero and not equal (i.e., DMAR!=DMAT!=0), then DMA mode is used.

The example program is compiled assuming that DMA is not used (i.e., DMAR=DMAT=0). Specifically, the DMA bit in the XBCH register of the 82532 is clear, indicating that the 82532 should operate in "interrupt only" mode.

You can manually add/delete these registry entries if you wish. But earlier version(s) of the driver will crash if you do not define any boards and start/stop/start the driver.

You can manually add a value in the esccdrv\parameters\ESCCx subkey:

```
Buffers:REG_DWORD: 0xYY
```

This controls the number of receive buffers (frames) that the driver will allocate and use. The default value is 10 (0x0a) and can be any value from 2 to 100.

REMOVE BOARD: Pressing this button will delete the subkey (and its values) for the selected board (channel).

START: Pressing this button will load the driver. It is equivalent to using Control Panel -> Devices -> Start with the esccdrv selected.

STOP: Pressing this button will stop/unload the driver. It is equivalent to using Control Panel -> Devices -> Stop

with the escdrv selected.

REMOVE DRIVER: Pressing this button will attempt to stop the driver (if it is started) and will delete the escdrv subkey and all of its subkeys. It will not delete the escdrv.sys file from your winnt\system32\drivers directory. If you want to completely remove the driver you must delete this file manually.

The intended sequence of events is:

- Press Install Driver button
- Press Add Board button (2 times per board installed)
 - Fill in address/irq/dma information
- Press Start Escdrv button
- Press OK/Exit

If you want to change/add a board later, you would need to follow the following sequence:

- Press Stop Escdrv button
- Press Add Board/Remove Board as necessary
- Press Start Escdrv button
- Press OK/Exit.

If you do not have any boards (channels) installed and press the start button, you must manually delete the escdrv.sys and the escdrv subkey before rebooting or any attempt to stop the driver could cause Windows to go into its "bug check" mode (Blue Screen of Death).

The NTINSTALL.EXE program does not do any checking on the values that you enter. If you enter unreasonable values for address/irq/dma, there is a very good chance that Windows will become unstable ("bug check" mode).

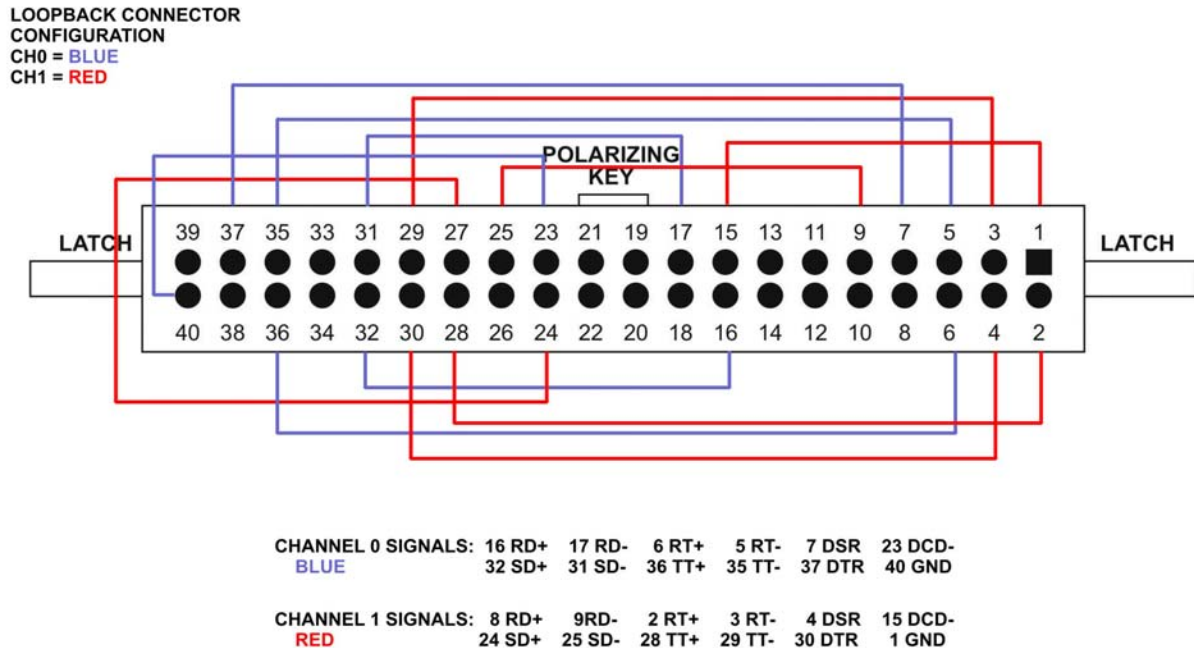
The driver only looks at the registry information on startup. If you add boards while the driver is running, the new devices will not exist until the system is restarted or you stop and restart the driver. For example if you:

- Press Install Driver,
- Press Add Board (enter channel 0 info),
- Press Add Board (enter channel 1 info),
- Press Start Escdrv,
- Press Add Board (enter channel 0 info),
- Press Add Board (enter channel 1 info),
- Run example program (escmfc),

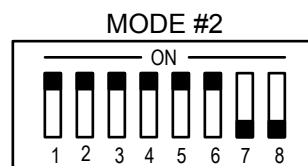
The only devices that would be available would be ESCC0 and ESCC1. If you try to open ESCC2 or ESCC3, you will get a "can't get a handle" message. To use ESCC2 or ESCC3, you must press the STOP ESCCDRV button, and then press the START ESCCDRV button (or reboot) to allow the driver to recognize the additional board.

TESTING THE INSTALLATION

To fully test the installation of your FASTCOM™: ESCC-104-ET, you will need to build two "loop back" plugs. Materials needed are two 40 pin female receptacles, 24 pins, and 12 short pieces of 20 or 24 AWG stranded wire. Jumper the pins together on the 40-pin connector according to the diagram below in order to loop the signals on both channels 0 and 1.



NOTE: You can also create a "loop back" condition on the FASTCOM™: ESCC-104-ET without building an adapter plug by setting the Mode #2 Switch (SW6) as follows:



Both ESCC channels are looped back

However, we recommend that you make the "loop back" plug for two reasons: one, the clock circuit can be tested and, two, you will not have to change switch settings from the factory defaults. In addition, our technical support engineers can better service your technical questions if you have made the "loop back" plug. **If you have made the loop back plug, do not change the setting of the Mode switch.**

Fastcom: ESCC-104-ET Windows NT/2000 Test

1. Make sure that the driver was installed with DMAT=DMAR=0, as the test program was compiled to run in interrupt mode
2. Attach a loopback plug to the cable #1 (ESCC0, port 0)
3. From the Start button menu, select Run
Enter: D:\fastcom_disks\esc\nt\setfs6131clock\setfs6131clock 0 2000000
4. From the Start button menu, select Run

Enter: D:\fastcom_disks\esc\nt\escctest\escctest 0 h e
Click the OK button

5. After answering the question about the clock, you should see:
 - Created escdrv—ESCC0
 - ESCC 82532 version status:82
 - # receive buffers ready:0
 - resetting
 - HDLC settings
 - SETTINGS SUCCESSFUL:168
 - DTR SET
 - DSR not SET
 - DTR not SET
 - DSR not SET
 - waiting for a key
 - read thread started
 - status thread started

(The first DSR not SET could be a DSR SET if you have a DTR -> DSR loopback wired.)
6. Press the letter "a" on the keyboard. You should see:
 - WRITEFILE escdrv1024
 - returned TRUE
 - waiting for a key
 - STATUS, Receive Frame Start
 - STATUS, All Sent
 - received 1025 bytes:
 - aaaaaaaaaaaa...(12 complete lines and one partial line of "a"s (1024 of them). The last character is not an "a".)
7. Press [esc] to exit the program.

You can test channel 1 in a similar manner by running
D:\fastcom_disks\esc\nt\escctest\escctest 1 h e

You can test other operating modes by changing the last letter:

async test D:\fastcom_disks\esc\nt\escctest\escctest 0 a
HDLC test D:\fastcom_disks\esc\nt\escctest\escctest 0 h
Bisync test D:\fastcom_disks\esc\nt\escctest\escctest 0 b

In async you will get a STATUS, Receive Timeout after the All sent message (and possibly at the beginning before you press a key).

The bisync test will get a STATUS, SYN detected instead of a receive frame start message.

The async test should receive 1024 bytes, displayed as 12.8 lines of the key you pressed.

The HDLC test should receive 1025 bytes, displayed as 12.8 lines of the key you pressed.

The bisync test should receive 1025 bytes, displayed as 12.8 lines of the key you pressed.

The exceptions to this are the keys t, r, i, p and h.

pressing "t" will reset the transmitter and flush the transmit queue

pressing "r" will reset the receiver and flush the receive queue

pressing "i" will start the timer (which will eventually result in a STATUS, Timer expired message. It takes about a minute in HDLC mode for the timer to timeout)

pressing "p" will stop the timer (which will prevent the STATUS, Timer expired message).

pressing "h" will issue a hunt command in bisync mode.

TEST #2

1. From the Start button menu, select Run
Enter: D:\fastcom_disks\esc\nt\setfs6131clock\setfs6131clock 0 2000000

2. Press the Start Button, select the Run command
Enter: D:\fastcom_disks\esc\nt\esc\cmfc\esc\cmfc
Click OK
3. From the main menu select Options -> Port
Enter 0, click OK (make sure you have your port 0 loopback on)
3. From the main menu select Options -> Settings (the settings dialog will open)
Click OK, the TXD status indicator on the screen should turn green.
4. Type a short message on the keyboard, press enter to send it.

The message you typed should appear in the lower window, and the RXD, RFS, and ALLS status indicators should turn green (if it was a short message (<32 bytes or so); a long message will likely only get a RXD status indicator).

If when running any of these tests you do not get the expected result, check your switch settings and the driver install settings to make sure that they match. If it still doesn't work, try a different address/irq combination (to remove a possible address or irq conflict).

Troubleshooting tips:

1. Incorrect loopback, faulty wiring
2. Interrupt conflict
3. Address conflict

Fastcom: ESCC-104-ET Windows 9x Test

1. Install port 0 loopback (ESCC0, port0)
2. From the Start button menu, select Run
3. Enter:
D:\fastcom_disks\esc\w9x\escctest
Click OK
4. The display should be:

```

obtained handle to escdrv
try to add port
port added
#ports active:2
Set ICD2053b
ICD2053B set to 16MHz
starting settings.....INIT OK
Getting VSTR
VSTR contents:82
WRITE REG (CMDR->XRES)
Write Reg successful
check status
STATUS DECODE:
Transmit Done
flushing rx
RX flushed
flushing tx
TX flushed
read frame
The I/O operation is pending
write frame #1

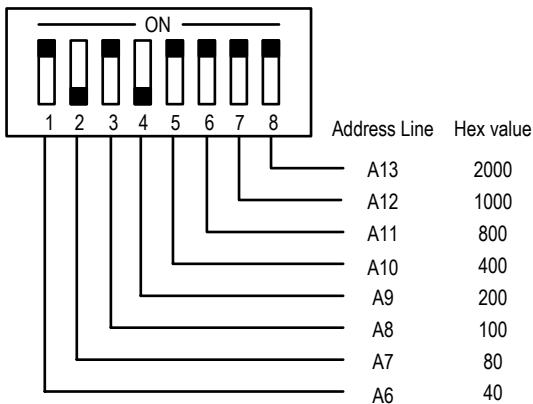
```


SWITCH DESCRIPTIONS

There are six dip switches on the FASTCOM™: ESCC-104-ET, labeled SW1, SW2, SW3, SW4, SW5, and SW6 (See [Board Layout Illustration](#) for location). Switch 1 (labeled ADDRESS) is used to set the I/O address of the FASTCOM™: ESCC-104-ET board. Switches 2 and 3 (labeled IRQ SELECT) serve two functions: they select the IRQ level for the board and are used to enable/disable interrupt sharing. Switch 4 (DMA CHANNEL SELECT) selects the DMA channels to be used by each ESCC port. Switch 5 (MODE #1 CONFIG) selects either RS-422 or RS-485 mode, enables DMA and determines the direction of the TXCLK signal (if the transmit clock is received or transmitted). Switch 6 (MODE #2 CONFIG) controls the loopback function for RS-485 and the CTS disable feature.

SWITCH 1, ADDRESS

Switch 1 decodes the PC address lines as follows:



Address lines A6 through A13 are decoded by the setting of SW1 and set the base address of the FASTCOM™: ESCC-104-ET. Address lines A0 - A5 are used on the board to select configuration and control registers on the 82532 chip.

The above diagram illustrates a base address of 280 Hex (factory default). Note that when a switch is ON it represents a "0" in the corresponding bit position (not a "1" as you might expect). Also, a switch that is OFF represents a "1" in the corresponding bit position. (If you would like to know why this is reversed, read the technical data for the address decoder chip, a 74LS682.)

So, the SW1 diagram can be decoded as follows:

<u>A13</u>	<u>A12</u>	<u>A11</u>	<u>A10</u>	<u>A9</u>	<u>A8</u>	<u>A7</u>	<u>A6</u>
0	0	0	0	1	0	1	0

You can determine the I/O address of the board by adding the Hex values for each address line that is set to a "1". In the illustration, only address lines A9 and A7 are set to "1". So, add the Hex value of A9 (200H) and A7 (80H), and the result is the I/O base address (200H + 80H = 280H). We have provided a comprehensive guide to setting the address switch in [Appendix B](#).

Please note that not all of the I/O address space in a PC is available for your use. We have selected 280H as a default because it does not conflict with devices normally installed in a PC. However, if you wish to select another address, select an address that does not conflict with devices installed in your PC. Keep in mind that the FASTCOM™: ESCC-104-ET requires 34 contiguous bytes of address space.

If you want to install more than one FASTCOM™: ESCC-104-ET board in your computer, be sure to set each to a unique I/O address. We recommend the following addresses for a multi-board system:

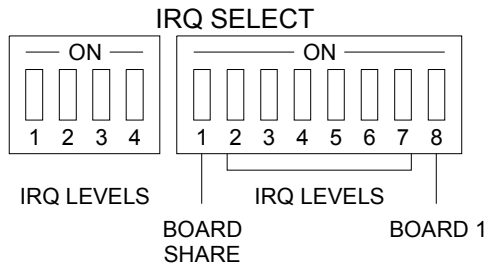
FASTCOM™: ESCC-104-ET BOARD 1:	280H
FASTCOM™: ESCC-104-ET BOARD 2:	2C0H
FASTCOM™: ESCC-104-ET BOARD 3:	300H

Remember that a single IRQ level can be shared by multiple FASTCOM™: ESCC-104-ET boards in a PC, and that **DMA channels cannot be shared**.

SWITCHES 2 AND 3, INTERRUPTS

Switches 2 and 3 serve two functions: they select the IRQ level for the FASTCOM™: ESCC-104-ET and enable/disable interrupt sharing.

The following illustrates the IRQ select switch on the FASTCOM™: ESCC-104-ET:



Select only 1 IRQ level at a time.

	SWITCH POSITION	IRQ	PC/AT/386 Assigned
SW3	2	9	UNUSED
	3	3	COM2
	4	4	COM1
	5	5	UNUSED (LPT2)
	6	6	FLOPPY
	7	7	LPT1
	SW2	1	10
2		11	UNUSED
3		12	UNUSED
4		15	UNUSED

You can use any IRQ that is not assigned to a device installed in your PC.

INTERRUPT SHARING

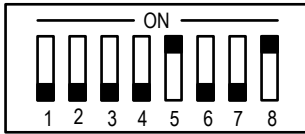
An important feature of the FASTCOM™: ESCC-104-ET is its ability to share one IRQ level with several FASTCOM™: ESCC-104-ET boards in the same computer. This is important because there are very few unassigned IRQs in the PC.

Switch 3 positions 1 and 8 control the interrupt sharing circuit on the FASTCOM™: ESCC-104-ET. Position 1 Enables interrupt sharing in the OFF position and Disables sharing in the ON position. Position 8 is called the "Board 1" switch. In the interrupt sharing mode, this switch must be ON for the first FASTCOM™: ESCC-104-ET board in your system, and OFF on all other FASTCOM™: ESCC-104-ET boards.

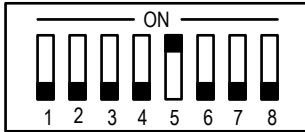
Switch 3

Position	1	8	
ON	OFF		Disables IRQ sharing
OFF	ON		Enables IRQ sharing, first board
OFF	OFF		Enables IRQ sharing, second board

For example, let's assume that you have two FASTCOM™: ESCC-104-ET boards in your PC and want to share IRQ 5. Set Switch 3 as follows for the first board:



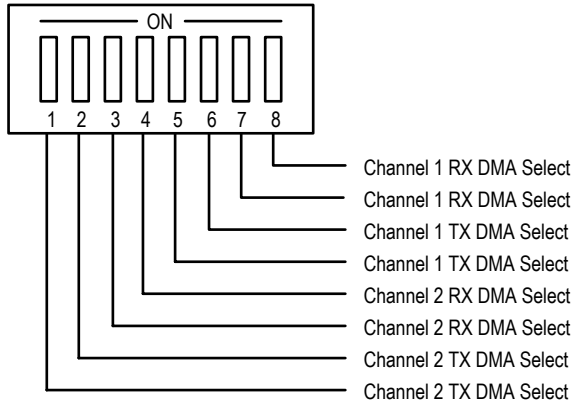
For the second board, set Switch 3 as follows:



Any additional FASTCOM™: ESCC-104-ET boards that share IRQ5 would be set the same as the second board.

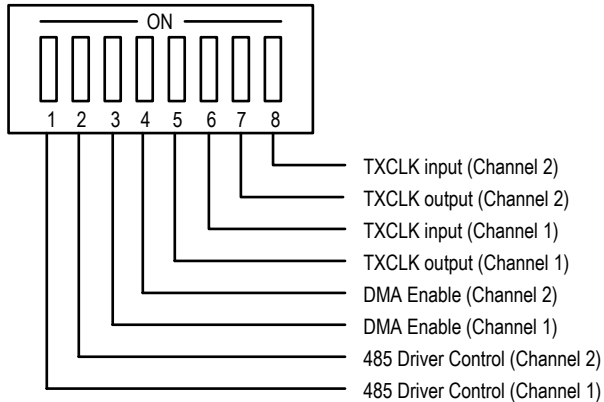
SWITCH 4, DMA CHANNEL SELECT

The DMA Select switch sets the DMA receive and transmit channels. **Do not set the transmit and receive channels to be the same.** It is not possible to set and use the transmit and receive channels as the same DMA channel. If the same DMA channel is selected for more than one function (TX, RX, Channel 1, Channel 2), that DMA channel will be disabled.



		DMA Channel	<u>1</u>	<u>3</u>	<u>5</u>	<u>7</u>
Transmit 1	Position 5	On	On	Off	Off	
	Position 6	On	Off	On	Off	
Receive 1	Position 7	On	On	Off	Off	
	Position 8	On	Off	On	Off	
Transmit 2	Position 1	On	On	Off	Off	
	Position 2	On	Off	On	Off	
Receive 2	Position 3	On	On	Off	Off	
	Position 4	On	Off	On	Off	

SWITCH 5, MODE #1 SWITCH



disabled.

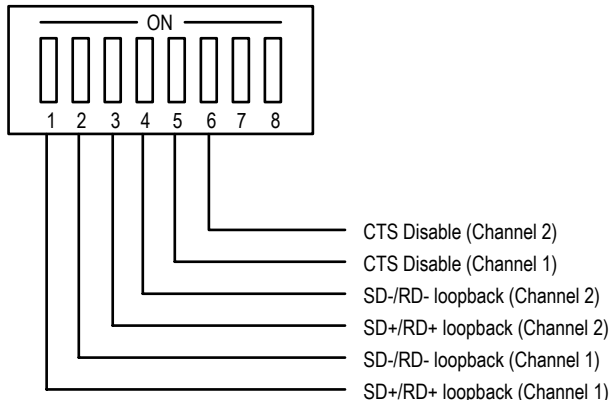
The TXCLK input/output switches connect the TXCLK pin to either the TT+/- signal lines (to output the transmit timing), or the ST+/- signal lines (to input the transmit timing). If the input selection is made with position 6 or 8 on, **do not** configure the 82532 TXCLK pin as an output!

The Mode #1 switch serves three functions: it selects either RS-422 or RS-485 driver mode, enables or disables DMA, and selects the direction of the transmit clock (input or output).

The 485 driver control switch controls the transmitter enable for the SD+/- signals. In the on position, the RTS output controls the enable (RS-485 mode); in the off position the SD+/- driver is always on (RS-422 mode).

The DMA enable switch controls the connection to the PC104 DMA channels. In the on position, DMA is enabled for that channel (both RX and TX DMA channel selects will be active for that channel). In the off position, DMA is

SWITCH 6, MODE #2 SWITCH



The Mode #2 switch controls the RS-485 loopback feature, connecting the SD+/- signals to the RD+/- signals internally so you don't have to make the connection on your cable. It also controls the CTS disable feature and the output of the clock in RS-485 mode. Since the 82532 will only transmit when its CTS pin is active, this switch allows the 82532 to see the CTS input as active all the time, regardless of the signal at the connector.

The loopback switch positions are provided for RS-485 mode and should be used in pairs. Positions 1 and 2 should either be on, creating a loopback for RS-485 mode, or off, for RS-422 mode. Likewise, positions 3 and 4 should either both be on, or both off.

The CTS disable switch in the on position is used to force CTS into the active state to allow the 82532 to transmit data if the CTS signal line is not used. In the off position, the CTS signal from the connector is connected to the 82532, and the 82532 will not transmit unless the external CTS signal is active!

The 485 clock control switch selects 422 or 485 clock output mode. In the off position (default), the TXCLK is selected as an output for RS-422 (TT+/- lines are always clocking). If a gated clock is required, the on position will connect the RTS line of the channel to the TT+/- driver enable and it will become RS-485 (similar to the SD+/- lines on Switch 5). Selecting 485 clock output mode will disable the DTR line at the connector.

PROGRAMMING

Refer to the ESCC-104-ET Tools on the enclosed FASTCOM CD for example programs, product updates, and software for testing your installation. Refer to the [Siemens SAF 82532 User's Manual](#) for register information.

NOTES

Do not select the same channel for both DMA receive and DMA transmit.

Always set the 82532 port configuration register (PCR) to E0H.

Always set the 82532 interrupt port configuration (IPC) to 03H.

Always set the 82532 CCR1 ODS bit to 1.

Revision 3.2A of the Siemens 82532 utilizes both standard and enhanced modes of the Baud Rate Generator Register (BGR). In standard mode, the following formula is used to calculate the divisor for baud rate generation:

$$k = (N+1) * 2$$

The following hexadecimal values of N are equivalent to N equaling zero:

0x000	0x100	0x200	0x300
0x040	0x140	0x240	0x340
0x080	0x180	0x280	0x380
0x0C0	0x1C0	0x2C0	0x3C0

This is a known bug of the 82532.

RS-422 / RS-485

Most engineers have worked with RS-232 devices at least once in their career. If you have never worked with RS-422 or RS-485 devices, you will be pleased to know that working with the FASTCOM™: ESCC-104-ET is not much different from working with an RS-232 device.

The RS-422 standard was developed to correct some of the deficiencies of RS-232. In commercial and industrial applications, RS-232 has some significant problems. First, the cable length between RS-232 devices must be short (usually less than 50 feet at 9600 Baud). Second, many RS-232 errors are the result of cables picking up normal industrial electrical noises such as fluorescent lights, motors, transformers, and other EMF sources. Third, RS-232 data rates are functionally limited to 19.2K Baud. On the other hand, the newer RS-422 standard makes cable lengths up to 5000 feet possible and is highly immune to most industrial noises. Data rates are also improved -- the FASTCOM™: ESCC-104-ET features data rates up to 10 Mega Baud. These improvements were made possible by differentially driving and receiving the data as opposed to the single ended method employed by the RS-232 standard. With the RS-422 standard, the transmit signal (TX in RS-232) is a differential signal consisting of SD+ and SD-; the receive signal (RX in RS-232) consists of RD+ and RD-.

Another draw back of RS-232 is that more than two devices cannot share a single cable. This is also true of RS-422, and that's why the RS-485 standard was developed. RS-485 offers all of the benefits of RS-422 and also allows multiple units (up to 32) to share the same twisted pair. RS-485 is often referred to as a "multi-drop" or "two-wire, half duplex" network because the drivers (transmitters) and receivers share the same two lines. In fact, up to 32 stations can share the same "twisted pair". In order for an RS-485 system to work, only one driver (transmitter) can occupy the network at a time. This means that each station on the network must control the enabling/disabling of their drivers in order to avoid network conflicts. If two drivers engage the network at the same time, data from both will be corrupted. In RS-485 mode, the receivers are always enabled.

For a more detailed description of RS-422 and RS-485, we recommend the following references:

LINEAR AND INTERFACE CIRCUITS APPLICATIONS, Volume 2: Line Circuits, Display Drivers. By D.E. Pippenger and E. J. Tobaben. Published 1985 by Texas Instruments. ISBN-0-89512-185-9

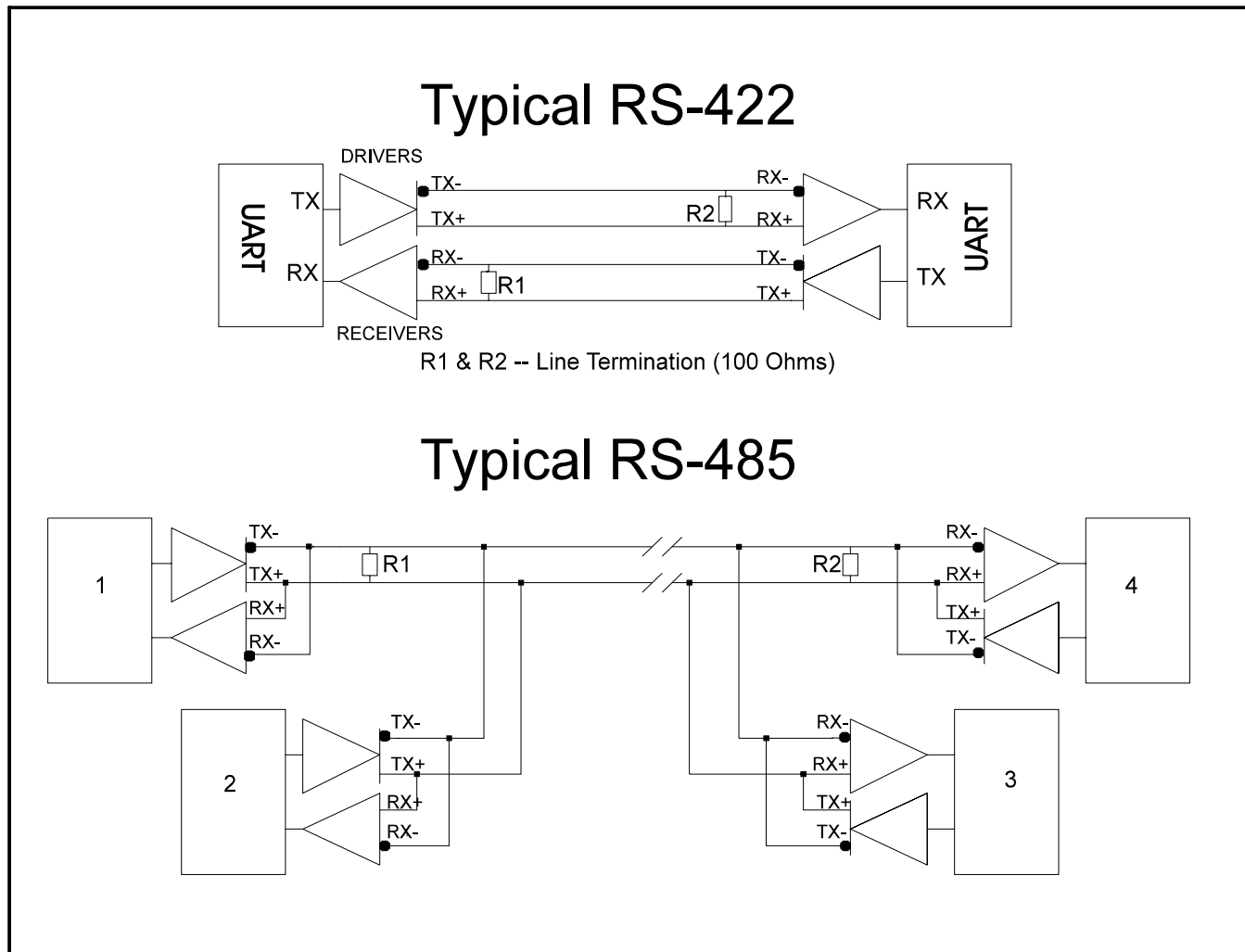
Note: This book may be difficult to find in a bookstore. The best place to get it is directly from Texas Instruments or from one their component dealers. Publication # SLYA002.

"Driver/Receiver Family Extends Data-Link Performance", ELECTRONIC PRODUCTS, January 15, 1985. By Dale Pippenger and Joe Miller

TERMINATION RESISTANCE

In both the RS-422 and the RS-485 mode, the receiver end of the cable between two stations must be terminated with a resistor equal to the characteristic impedance of the wire. This is to prevent signal reflections in the wire and to improve noise rejection. However, **you do not need to add a terminator resistor to your cables when you use the FASTCOM™: ESCC-104-ET. The termination resistance is built in.** We have installed a terminator resistor for each receiver: between each RD+ and RD- and between CTS+ and CTS- for each channel.

If you are using the FASTCOM™: ESCC-104-ET in a multi-drop network, the termination resistor should be removed from all units except the first and last (see the RS-485 illustration below). Call for technical support if you need to modify the resistor. You may also order the FASTCOM™: ESCC-104-ET without the termination resistor installed (it is easier to add the resistor than to remove it). Observe the resistors in the following drawings and remember that they are built into the FASTCOM™: ESCC-104-ET:



PROGRAMMABLE CLOCK GENERATOR (AMI FS6131-01)

The FASTCOM™: ESCC-104-ET features the FS6131-01 Programmable Clock Generator, which offers a fully user-programmable phase-locked loop in a single 8-pin package. The output may be changed on the fly to any desired frequency value up to 130 MHz (the FASTCOM™: ESCC-104-ET maximum is 33 MHz). The ability to dynamically change the output frequency adds a whole new degree of freedom for the designer.

Programming the FS6131-01 is simple, requiring only setfs6131clock.exe program. This program is provided on the Fastcom CD.

FEATURES

- Clock outputs up to a maximum of 130 MHz (the FASTCOM™: ESCC-104-ET maximum is 33 MHz)
- Phase-Locked Loop oscillator input derived from external reference clock (18.432 MHz on the FASTCOM™: ESCC-104-ET)
- Three-State output control disables output for test purposes
- Sophisticated internal loop filter requires no external components or manufacturing tweaks as commonly required with external filters
- Low power consumption makes device ideal for power- and space-critical applications
- Programmable using the FASTCOM™: ESCC-104-ET PVR register, bits 1 and 2 (see page 34)
- 5V operation
- High-speed CMOS technology

DETERMINING AND SELECTING BAUD RATES

Selecting the bit rate can either be very easy or quite complicated, depending on a number of factors. The best place to start is to determine the big picture (broad perspective) and narrow down the options using the various constraints that the hardware imposes.

There are four basic things that make up what the actual bitrate will be. They are:

1. Register settings of the 82532 chip. These include:
 - A. Operating mode (HDLC, Bisync, Async)
 1. If async is used is it truly async (oversampled BCR=1), or
 2. isosynchronous (async format with no oversampling).
 - B. Clock mode (internal or external clocks)
 1. If internal clocks, does it use clock recovery (DPLL)
 2. If BGR is used is the BDF bit 1 or 0.
2. The setting of the clock generator (ICD2053B) that feeds the OSC input to the 82532 (only a factor if an internal clock mode is used, i.e., BGR or DPLL is involved).
3. The physical switch settings of the Fastcom: ESCC-104-ET.
 - A. The switch determines the routing of the TXCLK pin as either an input or output.
 - B. The switch also determines if the OSC is fed the output of the clock generator or just the output of the onboard clock (an option on the ESCC-PCI and the HSCX; the ESCC-104-ET does not have this option).
4. The revision of the ESCC 82532 chip (silicon)
 - A. The rev 3.2 silicon incorporates an enhanced baud rate mode.

We will start with the simplest case. If you are using the Asynchronous data mode, then the most likely clock mode that you should use is 7b. It is possible to use the other clock modes; however, mode 7b is the most straightforward to work with. The bitrate will be determined by the output of the baud rate generator. The baud

Setting the baud rate generator to any of these values will produce the same affect as setting it to 0x000.

If you use the Enhanced baud rate generator and set $m = 0$, the clock output will be asymmetric (non 50/50 duty cycle).

AN IMPORTANT FACT ABOUT THE CLOCK GENERATOR

There is only one FS6131-01 part, and only 1 OSC input to the 82532 chip. The clock generator can be programmed from either channel (ESCC0 or ESCC1), but it programs the same part. The result is that while the baud rate generators are unique on a per channel basis, the OSC input is not (i.e., the baud rate generators are independent, but the clock that feeds them is the same). If you change the clock generator output you will change the input clock to both channels. The practical thing to note about this is that if you have multiple baud rates that must be generated on multiple channels, you should select the input clock (FS6131-01 output) such that all baud rates can be derived from one clock value. ***Changing the clock generator output will affect the baud rates of both channels (ESCC0, ESCC1)!!!!***

EXAMPLES AND EXPLANATIONS

If you are using HDLC or Bisync as a data format, there is not a BCR setting (no oversampling). However, if you select a clock mode that uses the DPLL as a source, it will effectively add a divide by 16 to your function.

Selecting the appropriate clock mode is a matter of identifying what clock signals are available external to the Fastcom card, and what clock signals are required by the external device. The simplest mode is using external clocks only (mode 0a); in this mode both the receive and transmit timing are taken from the connector (RT for receive, ST for transmit). The rest of the modes are a mix of external signals and internally generated clocks/clock recovery. The DPLL modes only operate up to 2 MHz. If the bitrate is above that, you should use a non-DPLL mode.

The bitrate functions are similar to the async case:

If you are not using a clock mode that uses the DPLL, the formula is:

$$\text{bitrate} = (\text{input clock} / \text{BGR})$$

If you are using the DPLL, the formula is:

$$\text{bitrate} = (\text{input clock} / \text{BGR})/16$$

The input clock will depend on the clock mode. It is usually either the OSC input or the RXCLK (RT+/-) input (see table 5 page 84 of the 82532 data sheet).

If BDF = 1	BGR = 1
If BDF = 0	BGR = (N+1)*2
If BDF = 0 and EBRG = 1	BGR = (n+1)*2 ^m (V 3.x of the 82532 silicon only)

The BDF bit is in CCR2 (bit 5)

$$N = (\text{CCR2}\&0x\text{C0})\ll 2 + \text{BGR}$$
, or if you prefer

	Most significant bit	Least significant bit
m =	CCR2 bit 8, CCR2 bit 7, BGR bit 7, BGR bit 6	
n =	BGR 5, BGR 4, BGR 3, BGR 2, BGR 1, BGR 0	
N =	CCR2 8, CCR2 7, BGR 7, BGR 6, BGR 5, BGR 4, BGR 3, BGR 2, BGR 1, BGR 0	

If you are using the DPLL, you should try to set its input clock to be as close to the actual bit frequency as possible. This will allow for optimal clock recovery. Also, clock recovery relies on edges in the data stream; if you

transmit long segments of 0s or 1s using an encoding method that produces no edges, the results will be non-optimal. The ideal encoding for clock recovery is Manchester or a non '1' idle pattern (i.e., constant flag sequences on idle if HDLC is used, etc.).

Let's start with something easy

Let's say that you want to set up an ESCC channel to run in HDLC mode at 19200 bps, that the device in question supplies a clock with its data (receive clock), and that we need to generate (transmit) a clock that matches our transmitted data. To achieve this we should set the 82532 to clock mode 0b. Set the mode switch position 5 (or 7) to on, enabling the txclk output driver (selecting txclk as an output on TT+/-). The baudrate function $\text{bitrate} = \text{input clock} / (N+1)*2$ will be used. If there are no other constraints other than operating one channel at 19200 bps, then we can select both the input clock and N arbitrarily, so long as we do not violate any of the notes.

So, by selecting a value for input clock that is less than 10 MHz (since the bit rate is slow we will want to use master clock mode, which will require a 10 MHz or less clock), we can then calculate the value needed for N to get a 19200 bps output. I will pick 7.372800 MHz for the input clock.

Solving for N we get:

$$19200 = 7.3728E6 / ((N+1)*2)$$

$$N = 191 = 0x0BF$$

Checking the notes to make sure we did not violate anything:

$$F_m/F_x = 7.3728E6 / 19200 = 384 > 2.5 \text{ (we are OK on this one)}$$

$$F_r/F_m = \text{rxclk input} / 7.3728E6 < 3 \text{ (assuming a 19200 clock input)} \quad 19200 / 7.3728E6 = .0026 < 3 \text{ (we are OK on this one)}$$

$$(0x0BF \ \& \ 0x3f) \leq 0 \text{ (checking the value of n to make sure it isn't forced to zero due to the glitch in the 82532)}$$

Important Register Settings

MODE = 0x88

This sets the 82532 in transparent HDLC mode 0. This will use a frame structure as:

0x7E | data | CRC | CRC | 0x7E

No address recognition is used

The timer is in external mode

RTS is handled by the 82532 (active while transmitting)

Timer resolution is 32768 clocks

CCR0 = 0xC0

This sets the 82532 in power up mode

Master clock mode is enabled

NRZ is the encoding type

HDLC mode is selected

CCR1 = 0x10

This selects clock mode 0(b)

The tx pin is using a push-pull output (required)

Time fill is all '1's (idle pattern = 0xff)

CCR2 = 0x38

This selects the BGR = (N+1)*2 divisor

Selects txclk to be an output

Selects clock mode 0b (the B part)

Enables the CRC-CCITT polynomial

CCR3 = 0x00

No preamble output

CRC reset level = 0xffff

CRC is in use (both transmit and receive), not including CRC in received Data (not returned to the user)

Not using extended window for DPLL

CCR4 = 0x00

Not using master clock/4

Not using enhanced baud rate generator

FIFO threshold is 32 bytes (mandatory for NT driver in HDLC mode)

BGR = 0xBF

This sets the output clock rate to 19200 (given that the input clock was previously set to 7.3728 MHz, and the above registers are set as shown)

CCR0, CCR1, CCR4 and BGR are the most critical registers that effect the bitrate; the rest are shown for completeness, and, depending on the system, you can easily change some parameters without affecting the bitrate (i.e., line encoding, address recognition, crc type, etc.).

And now for something a bit more difficult:

Let's say that you want to run one channel asynchronously at 38400 bps, and the second channel synchronously using HDLC at 2 Mbps. How would you go about it?

Start with the fastest bit rate and determine if there is an external clock that is received with that data or if the clock must be recovered (DPLL mode). Let's say that you want to recover the clock from the data (there are no clock lines in the system), and that the data is Manchester encoded. To get a 2 Mbps clock rate using a DPLL we will need to use the bitrate = (input clock/1)/16 function. This will require a 32 MHz input clock.

Use the following register settings:

MODE = 0x88

CCR0 = 0x98

CCR1 = 0x16

CCR2 = 0x18

CCR3 = 0x00

CCR4 = 0x00

The receive source will be recovered from the data stream. The transmit source will be the BGR/16 output.

Now for the async channel. We are locked into the 32 MHz input clock, so we will try to find a value for N that gets our desired 38400 bps:

$$38400 = (32E6/16)/((N+1)*2)$$

$$N = 25.04 \text{ (we cannot attain non-integer values for N).}$$

If we use N = 25 we would get:

$$\text{bitrate} = (32E6/16)/(25+1)*2 = 38462 \text{ bps}$$

If we use N = 26 we would get:

$$\text{bitrate} = (32E6/16)/(26+1)*2 = 37037 \text{ bps}$$

Using the closest value and setting the registers to

MODE = 0x08,

CCR0 = 0xC3,

CCR1 = 0x1F,

CCR2 = 0x38,

CCR3 = 0x00,

CCR4 = 0x80, and
BGR = 0x19

will yield an asynchronous data format (with 16X oversampling) at about 38400 bps.

If later you decide that you need to get 115200 bps on the async channel you will find:

$$115200 = (32E6/16)/((N+1)*2)$$
$$N = 7.68$$

Using N = 7

$$\text{bitrate} = (32E6/16)/((7+1)*2) = 125000 \text{ bps}$$

Using N = 8

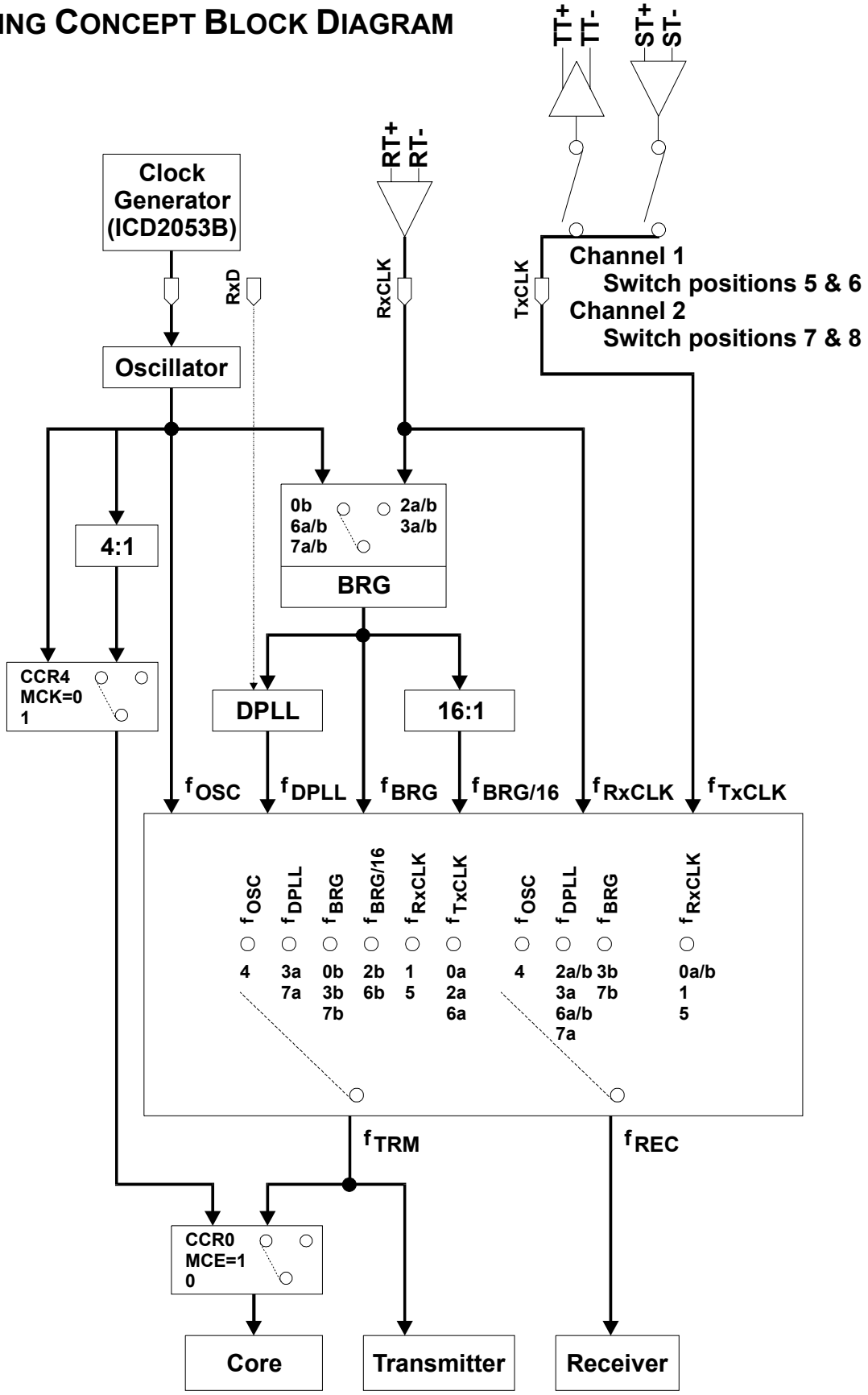
$$\text{bitrate} = (32E6/16)/((8+1)*2) = 111111 \text{ bps}$$

The ideal situation would be to adjust the 32 MHz clock such that the deviation between the desired and actual rates is spread between both channels (with the DPLL recovering the clock, the actual clock that feeds it is not as critical as a clock mode that uses the clock directly).

Clock modes 0b, 3b, 4, and 7b are more sensitive to the selected rate in synchronous modes, as there is no oversampling. The rate you select is the rate you will get, whereas oversampling modes (using the DPLL or ASYNC BCR) are more tolerant to differences between the rate you set and the rate you want.

On the following page is a block diagram representation of the clocking concept.

CLOCKING CONCEPT BLOCK DIAGRAM



TECHNICAL SUPPORT


All products manufactured by Commtech are warranted against defective materials and workmanship for the lifetime of the product. This warranty is available only to the original purchaser. Any product found to be defective will, at the option of Commtech, be repaired or replaced with no charge for labor or parts not excluded by the warranty. This warranty does not apply to any products that have been subjected to misuse, abuse, or accident or as a result of service or modification by anyone other than Commtech. In no case shall Commtech liability exceed the original product purchase price.

If any Commtech product is damaged such that it cannot be repaired, you can return it to Commtech for replacement under our *Non-Repairable Replacement* policy, regardless of the cause of damage. Commtech will replace the unit at 60% of the then-current list price.

Commtech provides extensive technical support and application suggestions. Most of the problems that occur with the FASTCOM™: ESCC-104-ET can be corrected by double-checking the switch positions, your cables and your program. We recommend that you build the loop back plug that is described in the Programming section of this manual. With that plug, you can quickly isolate the problem to the board, cables, or software.

If you still have unresolved questions, use the following procedure to get technical support:


2. Ask for technical support for the FASTCOM: ESCC-104-ET. Be ready to describe the problem, your computer system, your application, and your software.
3. If necessary, our staff will give you an RMA number (Return Material Authorization). Use this number on the mailing label and in all references to your board. Put the board back in its static bag and in its box. Ship the board back to us as directed.
4. If you prefer, you may FAX a description of the problem to us at (010)6851-9889



APPENDIX A

FASTCOM: ESCC-104-ET

REGISTER MAP



FASTCOM: ESCC-104-ET REGISTER MAP

The following chart illustrates the register map of the FASTCOM™: ESCC-104-ET, using the factory default address of 280H. Refer to the Siemens SAF 82532 User's Manual for additional information on the registers.

Address	HDLC/SDLC	ASYNC	BISYNC
	Read / Write	Read / Write	Read / Write
280H	STAR / CMDR	STAR / CMDR	STAR / CMDR
281H	RSTA / ----	---- / ----	---- / ----
282H	MODE / MODE	MODE / MODE	MODE / MODE
283H	TIMR / TIMR	TIMR / TIMR	TIMR / TIMR
284H	XAD1 / XAD1	---- / ----	SYNL / SYNL
285H	XAD2 / XAD2	---- / ----	SYNH / SYNH
286H	---- / RAH1	TCR / TCR	TCR
287H	---- / RAH20	DAFO / DAFO	DAFO
288H	RAL1 / RAL1	RFC / RFC	RFC
289H	RHCR / RAL2	---- / ----	---- / ----
28AH	RBCL / XBCL	RBCL / XBCL	RBCL / XBCL
28BH	RBCH / XBCHH	RBCH / XBC	RBCH / XBCH
28CH	CCR0 / CCR0	CCR0 / CCR0	CCR/ / CCR0
28DH	CCR1 / CCR1	CCR1 / CCR1	CCR1 / CCR1
28EH	CCR2 / CCR2	CCR2 / CCR2	CCR2 / CCR2
28FH	CCR3 / CCR3	---- / ----	CCR3 / CCR3
290H	---- / TSAX	---- / ----	---- / ----
291H	---- / TSAR	---- / ----	---- / ----
292H	---- / XCCR	---- / ----	---- / ----
293H	---- / RCCR	---- / ----	---- / ----
294H	VSTR / BGR	VSTR / BGR	VSTR / BGR
295H	---- / RLCR	---- / ----	---- / ----
296H	PRE / PRE	---- / ----	PRE / PRE
297H	---- / ----	---- / ----	---- / ----
298H	GIS / IVA	GIS / IVA	GIS / IVA
299H	IPC / IPC	IPC / IPC	IPC / IPC
29AH	ISR0 / IMR0	ISR0 / IMR0	ISR0 / IMR0
29BH	ISR1 / IMR1	ISR1 / IMR1	ISR1 / IMR1
29CH	PVR / PVR	PVR / PVR	PVR / PVR
29DH	PIS / PIM	PIS / PIM	PIS / PIM
29EH	PCR / PCR	PCR / PCR	PCR / PCR
29FH	---- / ---	---- / ----	---- / ----
2A0H	FIFO / FIFO	FIFO / FIFO	FIFO / FIFO

PVR Register

The 82532 has an 8-bit I/O port (PVR) that has the following functions on the FASTCOM™: ESCC-104-ET.

- Bit:
- 0 - Channel select, 0 = channel 1, 1 = channel 2
 - 1 - ICD2053B clock
 - 2 - ICD2053B data
 - 3 - DTR channel 1 (output)
 - 4 - DTR channel 2 (output)
 - 5 - DSR channel 1 (input)
 - 6 - DSR channel 2 (input)
 - 7 - TC from PC104 bus (from PC's DMA controller) (input)



APPENDIX B

I/O ADDRESS SETTINGS



I/O ADDRESS SETTINGS


The FASTCOM™: ESCC-104-ET requires 34 contiguous bytes of address space. You may use any I/O address that is not used by a device installed in your system.

Hex (Decimal)	1	2	3	4	5	6	7	8
1000h (4096)	1	1	1	1	1	1	0	1
1040h (4160)	0	1	1	1	1	1	0	1
1080h (4224)	1	0	1	1	1	1	0	1
10c0h (4288)	0	0	1	1	1	1	0	1
1100h (4352)	1	1	0	1	1	1	0	1
1140h (4416)	0	1	0	1	1	1	0	1
1180h (4480)	1	0	0	1	1	1	0	1
11c0h (4544)	0	0	0	1	1	1	0	1
1200h (4608)	1	1	1	0	1	1	0	1
1240h (4672)	0	1	1	0	1	1	0	1
1280h (4736)	1	0	1	0	1	1	0	1
12c0h (4800)	0	0	1	0	1	1	0	1
1300h (4864)	1	1	0	0	1	1	0	1
1340h (4928)	0	1	0	0	1	1	0	1
1380h (4992)	1	0	0	0	1	1	0	1
13c0h (5056)	0	0	0	0	1	1	0	1
1400h (5120)	1	1	1	1	0	1	0	1
1440h (5184)	0	1	1	1	0	1	0	1
1480h (5248)	1	0	1	1	0	1	0	1
14c0h (5312)	0	0	1	1	0	1	0	1
1500h (5376)	1	1	0	1	0	1	0	1
1540h (5440)	0	1	0	1	0	1	0	1
1580h (5504)	1	0	0	1	0	1	0	1
15c0h (5568)	0	0	0	1	0	1	0	1
1600h (5632)	1	1	1	0	0	1	0	1
1640h (5696)	0	1	1	0	0	1	0	1
1680h (5760)	1	0	1	0	0	1	0	1
16c0h (5824)	0	0	1	0	0	1	0	1
1700h (5888)	1	1	0	0	0	1	0	1
1740h (5952)	0	1	0	0	0	1	0	1
1780h (6016)	1	0	0	0	0	1	0	1
17c0h (6080)	0	0	0	0	0	1	0	1
1800h (6144)	1	1	1	1	1	0	0	1
1840h (6208)	0	1	1	1	1	0	0	1

Hex (Decimal)	1	2	3	4	5	6	7	8
1880h (6272)	1	0	1	1	1	0	0	1
18c0h (6336)	0	0	1	1	1	0	0	1
1900h (6400)	1	1	0	1	1	0	0	1
1940h (6464)	0	1	0	1	1	0	0	1
1980h (6528)	1	0	0	1	1	0	0	1
19c0h (6592)	0	0	0	1	1	0	0	1
1a00h (6656)	1	1	1	0	1	0	0	1
1a40h (6720)	0	1	1	0	1	0	0	1
1a80h (6784)	1	0	1	0	1	0	0	1
1ac0h (6848)	0	0	1	0	1	0	0	1
1b00h (6912)	1	1	0	0	1	0	0	1
1b40h (6976)	0	1	0	0	1	0	0	1
1b80h (7040)	1	0	0	0	1	0	0	1
1bc0h (7104)	0	0	0	0	1	0	0	1
1c00h (7168)	1	1	1	1	0	0	0	1
1c40h (7232)	0	1	1	1	0	0	0	1
1c80h (7296)	1	0	1	1	0	0	0	1
1cc0h (7360)	0	0	1	1	0	0	0	1
1d00h (7424)	1	1	0	1	0	0	0	1
1d40h (7488)	0	1	0	1	0	0	0	1
1d80h (7552)	1	0	0	1	0	0	0	1
1dc0h (7616)	0	0	0	1	0	0	0	1
1e00h (7680)	1	1	1	0	0	0	0	1
1e40h (7744)	0	1	1	0	0	0	0	1
1e80h (7808)	1	0	1	0	0	0	0	1
1ec0h (7872)	0	0	1	0	0	0	0	1
1f00h (7936)	1	1	0	0	0	0	0	1
1f40h (8000)	0	1	0	0	0	0	0	1
1f80h (8064)	1	0	0	0	0	0	0	1
1fc0h (8128)	0	0	0	0	0	0	0	1
2000h (8192)	1	1	1	1	1	1	1	0
2040h (8256)	0	1	1	1	1	1	1	0
2080h (8320)	1	0	1	1	1	1	1	0
20c0h (8384)	0	0	1	1	1	1	1	0

Hex (Decimal)	1	2	3	4	5	6	7	8
2100h (8448)	1	1	0	1	1	1	1	0
2140h (8512)	0	1	0	1	1	1	1	0
2180h (8576)	1	0	0	1	1	1	1	0
21c0h (8640)	0	0	0	1	1	1	1	0
2200h (8704)	1	1	1	0	1	1	1	0
2240h (8768)	0	1	1	0	1	1	1	0
2280h (8832)	1	0	1	0	1	1	1	0
22c0h (8896)	0	0	1	0	1	1	1	0
2300h (8960)	1	1	0	0	1	1	1	0
2340h (9024)	0	1	0	0	1	1	1	0
2380h (9088)	1	0	0	0	1	1	1	0
23c0h (9152)	0	0	0	0	1	1	1	0
2400h (9216)	1	1	1	1	0	1	1	0
2440h (9280)	0	1	1	1	0	1	1	0
2480h (9344)	1	0	1	1	0	1	1	0
24c0h (9408)	0	0	1	1	0	1	1	0
2500h (9472)	1	1	0	1	0	1	1	0
2540h (9536)	0	1	0	1	0	1	1	0
2580h (9600)	1	0	0	1	0	1	1	0
25c0h (9664)	0	0	0	1	0	1	1	0
2600h (9728)	1	1	1	0	0	1	1	0
2640h (9792)	0	1	1	0	0	1	1	0
2680h (9856)	1	0	1	0	0	1	1	0
26c0h (9920)	0	0	1	0	0	1	1	0
2700h (9984)	1	1	0	0	0	1	1	0
2740h (10048)	0	1	0	0	0	1	1	0
2780h (10112)	1	0	0	0	0	1	1	0
27c0h (10176)	0	0	0	0	0	1	1	0
2800h (10240)	1	1	1	1	1	0	1	0
2840h (10304)	0	1	1	1	1	0	1	0
2880h (10368)	1	0	1	1	1	0	1	0
28c0h (10432)	0	0	1	1	1	0	1	0
2900h (10496)	1	1	0	1	1	0	1	0
2940h (10560)	0	1	0	1	1	0	1	0

Hex (Decimal)	1	2	3	4	5	6	7	8
2980h (10624)	1	0	0	1	1	0	1	0
29c0h (10688)	0	0	0	1	1	0	1	0
2a00h (10752)	1	1	1	0	1	0	1	0
2a40h (10816)	0	1	1	0	1	0	1	0
2a80h (10880)	1	0	1	0	1	0	1	0
2ac0h (10944)	0	0	1	0	1	0	1	0
2b00h (11008)	1	1	0	0	1	0	1	0
2b40h (11072)	0	1	0	0	1	0	1	0
2b80h (11136)	1	0	0	0	1	0	1	0
2bc0h (11200)	0	0	0	0	1	0	1	0
2c00h (11264)	1	1	1	1	0	0	1	0
2c40h (11328)	0	1	1	1	0	0	1	0
2c80h (11392)	1	0	1	1	0	0	1	0
2cc0h (11456)	0	0	1	1	0	0	1	0
2d00h (11520)	1	1	0	1	0	0	1	0
2d40h (11584)	0	1	0	1	0	0	1	0
2d80h (11648)	1	0	0	1	0	0	1	0
2dc0h (11712)	0	0	0	1	0	0	1	0
2e00h (11776)	1	1	1	0	0	0	1	0
2e40h (11840)	0	1	1	0	0	0	1	0
2e80h (11904)	1	0	1	0	0	0	1	0
2ec0h (11968)	0	0	1	0	0	0	1	0
2f00h (12032)	1	1	0	0	0	0	1	0
2f40h (12096)	0	1	0	0	0	0	1	0
2f80h (12160)	1	0	0	0	0	0	1	0
2fc0h (12224)	0	0	0	0	0	0	1	0
3000h (12288)	1	1	1	1	1	1	0	0
3040h (12352)	0	1	1	1	1	1	0	0
3080h (12416)	1	0	1	1	1	1	0	0
30c0h (12480)	0	0	1	1	1	1	0	0
3100h (12544)	1	1	0	1	1	1	0	0
3140h (12608)	0	1	0	1	1	1	0	0
3180h (12672)	1	0	0	1	1	1	0	0
31c0h (12736)	0	0	0	1	1	1	0	0



APPENDIX C

SIEMENS

SAF 82532

DATA SHEET

